

ROBODRILL α -D21LiB ADV PLUS Mechanical specifications

(Max. 4 axes)



ROBODRILL α - D21LiB ADV Plus			
Travel X/Y/Z	mm		700 x 400 x 400
Table size	mm		850 x 410
Max. table load	kg		400
Machine mass/with DDR-TiB	t		2.3/2.5
Max. tool length	mm		250
Max. tool diameter	mm		80
Max. tool mass	kg		4
Total mass	kg		30
Number of tools			21
Spindle holder 7/24 taper No.30			○
Spindle holder BBT30			●
Distance from spindle nose to table (with HC200)	mm		280-680
Controller (Max. 4 axes)			31i-B Plus
Spindle speed	rpm		10000 24000
Spindle load 10,000 rpm (1 min)	Nm kW		80 14.2
Spindle load 10,000 rpm (continuous operation)	Nm kW		13.6 4
Spindle load 24,000 rpm (1 min)	Nm kW		35 26
Spindle load 24,000 rpm (continuous operation)	Nm kW		7.5 5.5
Rapid traverse in all axes	m/min		54
Maximum programmable cutting feed	mm/min		30000
Tool change time (2 kg-tool) (cut to cut)	s		1.3
Bidirectional accuracy of positioning of an axis (ISO230-2:1988)	mm		0.006-0.020
Bidirectional repeatability of positioning of an axis (ISO230-2:1997,2006)	mm		< 0.004
Air pressure consumption	L/min MPa		160 0.35-0.55

- Not available ● Available ○ Optional

ROBODRILL α -D21LiBAdv Plus Dimensions

