

STARCOAT PMMA M PRIMER

(STARCOAT NP PRIMER)

A single-component primer for non-porous surfaces.



1.	Date of issue	26/AUG/2026	
2.	Version	01	
3.	Usage	Starcoat PMMA M Primer (Starcoat NP Primer) is used as a primer for Starcoat PMMA and Starcoat PMMA Detail roof systems applied to metals, high-density polyethylene (hard PE) and selected single ply membranes (please contact Axter Ltd for further guidance).	
4.	Product code	Product Name	Item size (board/ roll dims/ weight, etc)
	2100103	Starcoat PMMA M Primer (1l)	1L metal tin
	2200102	Starcoat NP Primer (5l)	5L metal tin
5.	Shelf life	36-months in the airtight, sealed tin.	
6.	Key storage information	Store in dry, cool and frost-free location. Clean edges of tin after use. See product SDS for further guidance.	
7.	Key safety information	Use in well-ventilated spaces or use suitable respiratory protection in confined spaces. Wear protective butyl or nitrile rubber gloves and eye protection. See product SDS for further guidance.	



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Technical Data Sheet

8. Installation considerations

Starcoat PMMA M Primer (Starcoat NP Primer) can be applied within the following temperature ranges:

Product	5°C to 30°C
Air	5°C to 35°C
Substrate	5°C to 30°C

A minimum consumption rate of 0.1 – 0.2 L/m² should be applied.

Starcoat PMMA M Primer (Starcoat NP Primer) cures in approximately 30-minutes.

9. Cleaning of tools/equipment

If work is interrupted or when it is completed, clean the tools thoroughly with Starcoat PMMA Cleaner.

10. Product characteristics

Dry substance	≈ 31	%
Density	≈ 1.0	g/cm ³
Colour	Transparent	
Viscosity	16	s (25°C, fordcup 4mm)

11. Conformity markings

N/A

12. Additional information

N/A

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For technical support, contact Axter on technical@axterltd.co.uk or 01473 935008.

Before using this product, its intended application should be confirmed with Axter to ensure suitability and compliance with specifications, project requirements, regulations, legislation, good practice, installation methods, and all other relevant guidance. Axter accepts no liability for use that does not comply with these requirements.