

## PRESS RELEASE

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### FOR IMMEDIATE RELEASE:

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## **Frigel presents latest process cooling solutions for the Beverage Industry at Braubeviale 2023 (Hall 7 / Stand 7250)**

*Innovative solutions that truly represent a paradigm shift in Beverage Industry, bringing staggering water (up to -95%) and energy (up to -30%) savings.*

**SCANDICCI (FI) ITALY** - July 13th, 2023

Frigel will be present at BRAU BEVIALE Exhibition, November 28-30 2023, in Nuremberg, presenting its latest process cooling solutions, designed specifically for the Beverage Industry. Precision is a key element for Process Cooling, and when precision meets sustainability, you'll find Frigel!

Our systems for Beverage are designed to cut water usage to zero, improve energy efficiency and help you through your decarbonization journey. Whether your business is Beer, Soft drinks, Dairy, Fruit Processing, Baby Food, Confectionery or other, Frigel can always find the best solution for you.

Visit us: Hall 7, Booth 7-250

**"Engineering a more efficient and sustainable industry"** - Sustainability means meeting our own needs without compromising the ability of future generations to meet their own needs. The design and development of new Adiabatic Cooling Systems has been carried out having as goal an improvement of all KPIs linked with the Environment. Less kW of electricity per kW of cooling and lower usage of water (up to 95% less).

Visit us and talk with our engineers, they will be able to show you the best solutions for your specific industrial process. Learn about our innovations in cooling and temperature control systems:

- **LDK Adiabatic Cooler Series** (Large loads-High capacity adiabatic cooler, the ultimate solution towards more efficient heat rejection).
- **4DK Adiabatic Cooler Series** (centralized closed-circuit adiabatic cooling systems designed for small-medium thermal loads).
- **New 3PR 4.0 control system** (complete real-time control of the entire cooling system, parameters, functions, alarms etc.)

- **Industrial Chiller 3FA/3FX Series** (air-cooled and water-cooled water chillers, specifically designed with a modular concept to build complete systems with multiple chillers, either connecting them in series or in parallel).
- **Multistage Solution** (cascade refrigeration system, with water or air condensation, designed to provide high efficiency cooling conditions to processes with a high temperature drop)
- **Mold Side Temperature Control Unit Microgel Series** (Water cooled packaged chiller with booster pump, designed specifically for PET, Caps and Blow molder molds)



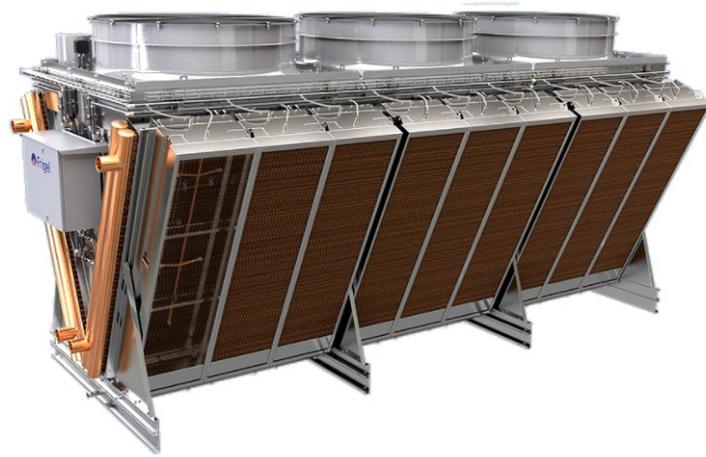
**Typical Multistage installation in Beverage Industry**

## **ECODRY LDK**

With more than 25 years of experience in adiabatic cooling, Frigel is happy to introduce the **new generation of large capacity adiabatic coolers: Frigel LDK.**

Using **Frigel's internationally recognized patent**, the “adiabatic chamber”, the LDK is capable of **reducing the water consumption by 95% with respect to cooling towers** together with an **unbeatable durability.**

The unit is available in four different versions, based on the temperatures required by the process and customer location. Starting from dry -spray -adiabatic up to Hybrid cooler, the LDK range is **able to cover a complete and broad range of applications**, with the highest performance and highest reliability in the market. The unit also offers a **complete fan by fan redundancy and a broad modularity.**

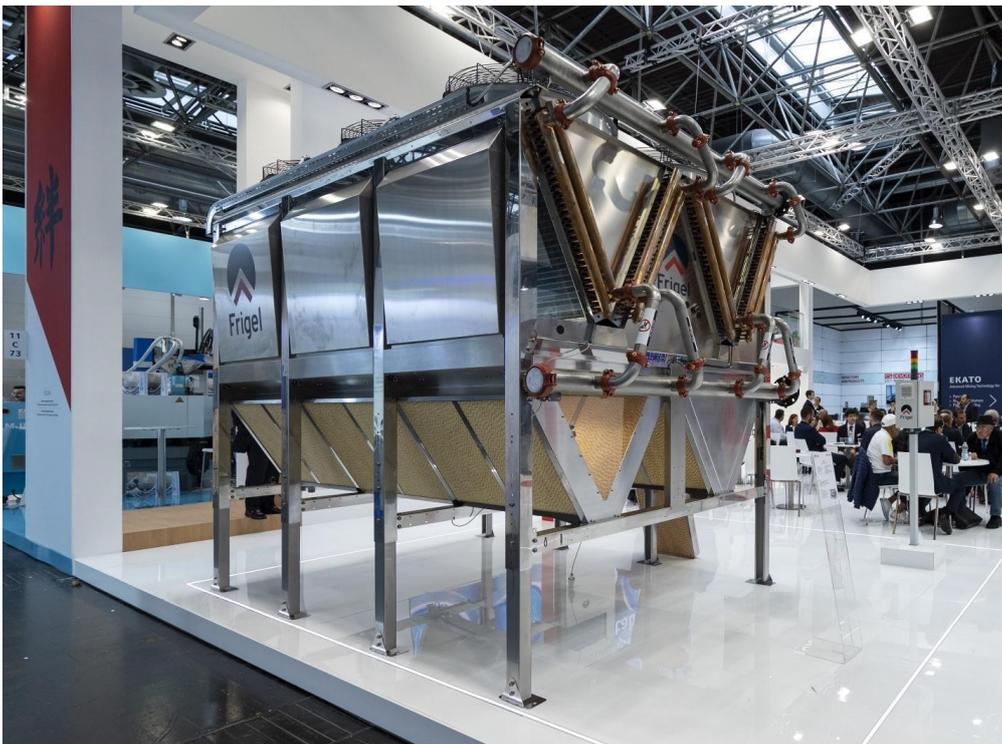


## ECODRY 4DK

**Adiabatic Closed Loop Fluid Coolers with enclosed chambers and patented booster cooling technologies**

Frigel expands its Adiabatic product family line, introducing the **Ecodry 4DK range**, designed to allow the flexible configuration of modular adiabatic solutions for small to medium/large loads. 4DK takes advantage of some of the technological advances already introduced in the LDK range (new efficient PADs, new generation of EC fans, modular design, wide and deep configuration).

**4DK is characterized by a high efficiency humidification system (COOLPAD™), based on Frigel “adiabatic chamber” patent** and by a **new generation of EC fans** which, combined with a **more effective dry cooler**, obtain a new level of **compactness** in a powerful new adiabatic cooler product line. The new Ecodry 4DK is designed to integrate easily into existing Ecodry 3DK systems, of which Frigel has an existing installation base of thousands of units, in addition to responding to the new needs of industries; energy efficiency, sustainability and saving of raw resources such as water.



## NETGEL 3PR 4.0

### Industry 4.0 Intelligent Central System Control Platform

The 3PR 4.0 product platform is a dedicated Frigel solution that provides **complete control of Frigel central cooling systems**. 3PR 4.0 control meets the needs of processors to **supervise and manage the whole cooling system from a single control point**. All the connected central system components are controlled via a unique control panel that has been designed specifically for Frigel systems. 3PR 4.0 is available in two versions, Lite and Premium, depending on the size of the system and the equipment to control.

Full native connectivity to MiND™ and its new HMI (*Human Machine Interface*) offer a flawless user experience and compatibility with Industry 4.0 architectures, providing easy visualization and process diagrams of the connected equipment, dashboards for main parameters, performance graphs and alarm management and history.



## NETGEL MiND™

### Industry 4.0 central system and machine side Web Interface and Monitoring Platform

Frigel releases the MiND™ 2.0 platform, the evolution of its Industry 4.0 concept. MiND™ 2.0 is an innovative digital solution to meet the ever increasing needs of modern companies to **reach Industry 4.0 and IIOT (Industrial Internet of Things) standards**. MiND™ 2.0 is now able to **provide customers a perfect supervision and maintenance tool for all Frigel equipment** and accessories, both central and machine-side, allowing for monitoring and management of all working parameters and events and registering performance and energy consumption of every single cooling system component through a multifunctional user interface, both locally and remotely, through a user-friendly webpage.



## HEAVYGEL 3FA Series

### Industrial air cooled high efficiency Modular Screw Compressor Chillers

Frigel completes its platform of **Industrial Modular Chillers (3F series)** with a new integral air cooled package chiller line, the 3FA range, featuring: **high efficiency screw technology with VFD option, microchannel high performance condenser, EC fans for increased part load efficiency and low ambient temperature control**, low GWP refrigerant option (R-513a), wide process and ambient temperature operating ranges, modular design with factory pre-engineered piping configuration and recirculation water package option.

The 3FA (air cooled integral package) offers the advantage of a quick and ready-to-deploy centralized chiller system solution, with minimal indoor equipment footprint, ideal in moderate climates, but also in cold climates when the use of water glycol mixtures is allowed. The Ecodry Dry range and the Aquagel pump and tank packages complete a fully integrated system solution with maximum cooling performance efficiency and minimal environmental impact. The 3FA range features 7 models and 3 versions with capacities ranging from 170 kW to 600 kW for centralized expandable systems with capacities up to 3.500 kW.



## MODULAR CHILLER 3FX

Water-cooled water chillers. 3FX is a super-compact, modular, industrial grade high efficiency water-cooled chiller family.

These units have been specially designed to build complete systems with multiple chillers, either connecting them in series or in parallel. Optionally, both configurations may be operated as Heat Pumps, **able to recover 100% of the heat extracted from processes, producing hot water up to 55°C**. Each unit is equipped with a single refrigeration circuit, **rotary compressor(s), stainless steel brazed plate evaporator and condenser, electronic thermostatic control valve and onboard digital controller**.

These unique chillers combine high performance cooling capacity with unbeatable efficiency in self-contained packages with extremely small footprints and are designed to be used with closed-loop Ecodry Adiabatic Cooling Systems for dissipation of the condenser heat.

The product line covers a wide range of sizes for all needs:

- **5 models with twin tandem scroll compressors** from 100 to 300 kW of cooling capacity per unit;
- **7 models with high efficiency Bitzer screw compressors (optionally inverter driven)** from 200 to 600 Kw of cooling capacity each.



## MultiStage

**Multistage** is Frigel innovative **cascade refrigeration chillers system**, specifically developed for beverage processes characterized by high delta temperatures during the cooling phase and low filling temperatures.



Multistage system is composed of **multiple chiller units**, called modules, **connected in series**, in sequence, one after the other. Having such a connection guarantees that MultiStage modules will be working progressively at higher temperatures with respect to a traditional parallel connected system. This translates in an **energy consumption reduction**, with respect to a standard centralized system, that can go **up to 30%**.

Such **performance**, combined with a **consistent reliability** and **total modularity**, makes Frigel **Multistage** an authentic **breakthrough in the Beverage industry**.

## Microgel RVM

**Frigel RVM** is a **high-performance mold cooling unit** designed for **preforms, caps and blown products**. The **RVM includes** all the components required to cool down the mold: a **high efficiency VFD screw compressor** and a **VFD high-pressure and high-flow process pump**. The **intrinsic high efficiency** of the machine, coupled with its **high flexibility**, can **guarantee consistent savings** with respect to traditional systems. The RVM range covers a **broad range of mold PET throughputs, from 700 kg/h up to 2350 kg/h**.





## ABOUT FRIGEL GROUP

The Frigel group has an international structure with offices located all over the world and consists of seven production sites, two of which in Europe (Florence and Padua), one in the United States (Chicago), two in Asia (Thailand and India), four commercial subsidiaries (Germany, Poland, Italy) and fifty-one distribution points (a worldwide network of agents and distributors). Our goal is to "Design a more efficient and sustainable industry". For decades we have been designing, manufacturing and installing efficient and technologically advanced solutions for the cooling of industrial processes. The Frigel range has been designed to cover a wide range of solutions, from on-board systems to large centralized systems.

Frigel products and solutions are designed to meet the cooling and temperature control requirements of industries such as plastics and rubber, food and beverage, power generation and transmission, data centers, chemicals and pharmaceuticals, metals and others. Frigel has gained in-depth knowledge of the thermodynamic requirements of industrial processes, enabling it to design "tailored to the application" equipment and systems to meet the specific needs of each process.

Four key factors guide the design of optimal solutions for each customer – productivity, efficiency, sustainability and reliability.

OUR PURPOSE: engineering a more efficient and sustainable industry.

OUR VISION: Be a global innovator of high performance, sustainable and quality engineered solutions for process cooling and temperature control technologies.



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